1 Liter Welded-side-seam Tea-Coffee Tin Box KA

KA

Technical Specifications

Mold Code	KA
Diameter	83
Height	37
Volume	0.2 - 1.5 lt

Applicable Features

Kalınlık

0,24 mm · 0,25 mm · 0,22 mm

İç Kaplama

Silverlaklı · Puntalık Laklı · Çift Laklı · Pigment Laklı · Pigment Lak+Laklı · Çift Pigment Laklı · Krem Emaye Laklı · Bej Laklı · Şeffaf Laklı · Dekoratif Gold Laklı · Gri Laklı · Yok · Emaye · Gold Laklı · Krem Laklı

Dış Kaplama

Silverlaklı · Gold Laklı · Emaye · Çift Laklı · Ofset Baskılı · Dekoratif Gold Laklı · Yok · Şeffaf Laklı

Kapak

Kolay Açılır (Alüminyum) · Yok (Ağzı Açık) · Geçme Kapak

Kulp / Menteşe

Yok

Kulp / Tapa Rengi

Yok

Dikiş / Kenet

Dikişli

Dikiş Kaplama

İçi Toz Laklı Dışı Laksız · İçi Laklı Dışı Laksız · İçi Toz Laklı Dışı Laklı · İçi Laksız Dışı Laklı · Yok · İçi Dışı Laklı

Forma / Kordon

Yok

Alternative Sizes

Product Code	Product Name	Height	Volume	Kalınlık	İç Kaplama	Dış Kaplama	Kapak	Kulp / Menteşe	Kulp / Tapa Rengi	Dikiş / Kenet	Dikiş Kaplama	Forma / Kordon
L972		137 mm	0.75 lt		Silverlaklı	Silverlaklı		Yok	Yok	Dikişli	Yok	Yok

KONTENSAN

TECHNICAL DATASHEET

Product Code	Product Name	Height	Volume	Kalınlık	İç Kaplama	Dış Kaplama	Kapak	Kulp / Menteşe	Kulp / Tapa Rengi	Dikiş / Kenet	Dikiş Kaplama	Forma / Kordon
	0.75 lt Çay-Kahve Kutusu			0,24 mm			Kolay Açılır (Alüminyum)					

Product Description

1 Liter Welded-side-seam Tea-Coffee Tin Box KA

1 Liter Welded-side-seam Tea-Coffee Tin Box KA is the name of a side-seamed metal packaging option for tea and coffee products in the KA mold family. Kontensan offers it within Tea, Coffee and Hot Flavors under Industrial and Chemical Tin Cans, Pails, and Drums. The general KA family covers capacities from 0.2 to 1.5 liters. However, the supplied technical sheet does not give the specifications of a finished one-liter model. Instead, it describes two 750 ml products, L972 and L285. For this reason, the exact height, sheet thickness and closure of a one-liter version cannot be confirmed from this document. Its side-seamed construction is the key difference from mechanically joined KA containers.

Dimensions and Capacity of Side-Seamed Tea-Coffee Boxes

The general KA mold family information lists a diameter of 83 mm, a height field of 37 mm and a capacity range of 0.2–1.5 liters. These figures do not confirm the finished height of a specific one-liter box. The L972 model in the sheet holds 750 ml, is 137 mm high and uses 0.24 mm sheet metal. The L285 model also holds 750 ml, but is 135 mm high and uses 0.22 mm sheet metal. Therefore, two models can have the same capacity while differing in height and metal thickness. The wider family allows thicknesses of 0.22 mm, 0.24 mm and 0.25 mm. When requesting a one-liter tea or coffee container, the correct finished model code and dimensions must be confirmed. Volume is also different from product weight. Loose tea leaves, coffee beans and ground coffee have different bulk densities, so the target filling weight must be tested with the actual product.

Easy-Open Lid, Open Top and Seam Coating

L972 and L285 both have side-seamed bodies, but their closures and surface finishes are different. L972 uses silver lacquer inside and outside, 0.24 mm sheet metal and an aluminum easy-open lid. L285 uses gold lacquer on both surfaces, 0.22 mm sheet metal and is supplied with an open top. Both finished product rows list no additional seam coating. The KA family also includes general options for slip-on lids and different lacquer treatments on the inside or outside of the side seam. Those alternatives must not be presented as standard features of L972 or L285. When choosing a side-seamed coffee box, the seam's protection needs, closing process and suitability of the inner coating for food contact should be verified. An easy-open lid or open-top design alone does not guarantee airtightness or aroma protection.

Wholesale Metal Tea-Coffee Packaging and Printing

For wholesale tea and coffee metal packaging, first confirm the correct capacity and model code. Then assess the lid, side seam, inner and outer finishes and brand printing together. Kontensan has manufactured metal packaging since 1980. Its facilities in Konya and Istanbul have a combined 25,000 square meters of indoor production space and metal offset printing equipment. The company exports to more than 30 countries. Offset printed exteriors are a general option in the KA family, but this does not mean every finished product is supplied with printing as standard. When requesting custom branded packaging, provide the artwork, order quantity, target net weight and filling process. The difference between the one-liter name and the 750 ml finished models in the sheet must be confirmed in writing before a technical order is finalized.

Frequently Asked Questions - FAQ

What is the finished height of the one-liter side-seamed tea-coffee box?

The supplied sheet does not specify a finished one-liter model. L972 is 750 ml and 137 mm high, while L285 is 750 ml and 135 mm high.

What is the difference between L972 and L285?

L972 has silver lacquer, 0.24 mm sheet metal and an aluminum easy-open lid. L285 has gold lacquer, 0.22 mm sheet metal and an open top.

Does the KA side seam have an extra coating?

Both L972 and L285 list no additional seam coating. Other family coating options must not be assumed to apply to these finished models.